

Annual savings up to  
**\$ 23,634.56**

Monthly savings up to  
**\$ 1,969.55**

Pays for itself in only  
**6.6 months**

### Operational Inputs Summary

Weeks of operation: 50  
 Number of days per week: 5  
 Number of shifts per day: 2  
 Number of shifts per year: 500  
 Weekly Solvent Consumption: 100 L  
 Daily Solvent Consumption: 20 L  
 Solvent Consumption per Shift: 10 L  
 Solvent Cost: \$ 5.00 CAD / L  
 Disposal Cost: \$ 2.00 CAD / L

### Solvent Summary

Solvent Used: Cabinol  
 Flammable: Flammable  
 Vacuum Required: No  
 Estimated Recovery Rate: 95%  
 Estimated Evaporation Rate: 90%

### Current Spending per Year

Quantity of Solvents Purchased:  
 Solvent Purchases Cost:  
 Quantity of Solvent Disposed: 5,000.00 L / year  
 Solvent Disposal Cost: \$ 9,000.00 / year  
 Total Annual Operating Cost: \$ 34,000.00

### Recommended Equipment / Process

	One (1) Batch / Day	One (1) Batch / Shift
Recommended Model Based on Volume	SR-30	SR-30
Distillation Still Capacity	30 L	30 L
Cost of Unit	\$ 12,976.00	\$ 12,976.00

### Cost of Operation and Maintenance

	One (1) Batch / Day	One (1) Batch / Shift
Operation cost per Batch (bags)	\$ 2.43	\$ 2.43
Cost of Maintenance per Servicing (Oils, Seals)	\$ 385.44	\$ 385.44
Labor Cost	\$ 28.00	\$ 28.00
Energy Cost	\$ 0.25	\$ 0.25

### Your Estimated Annual Expenditures with a Solvent Recycler

	One (1) Batch / Day	One (1) Batch / Shift
Quantity of Solvent Purchased	790 L	790 L
Solvent Purchasing Cost	\$ 3,950.00	\$ 3,950.00
Quantity of Solvent Disposed	2,250 L	2,250 L
Solvent Disposal Cost	\$ 4,500.00	\$ 4,500.00
Number of Batch Cycles	167	167
Estimated Hours of Operation	833	833
Estimated Services	1	1
Consumables (Bags, Oil, Seals)	\$ 790.44	\$ 790.44
Labor	\$ 1,194.67	\$ 1,194.67
Energy Cost	\$ 1,125.00	\$ 1,125.00
Total Operating Costs	\$ 10,365.44	\$ 10,365.44

Save up to \$ 23,634.56 annually with a full payback in as little as 6.6 months

	SR-30	SR-30
Annual Savings	\$ 23,634.56	\$ 23,634.56
Monthly Savings	\$ 1,969.55	\$ 1,969.55
Pay Back Period (months)	6.59 months	6.59 months
Estimated 5 year savings	\$ 118,172.80	\$ 118,172.80
Estimated 10 year savings	\$ 236,345.60	\$ 236,345.60

To take advantage of this offer, send us an e-mail to [info@istpure.com](mailto:info@istpure.com) or give us a call at 1-877-629-8202



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